









Bench & long hole Drilling


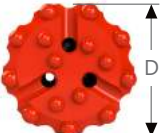

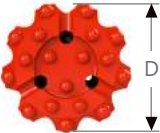

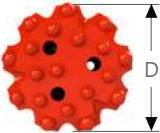
GT60 (2 3/5")
Thread

Bench & long
hole drilling

Button bit	Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
	mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
	102	4	4×11	-	6×13	8×14	35°	H	30102T6014D
	115	4 1/2	3×13	-	7×14	9×16	35°	H	30115T6016D
	92	3 5/8	3×11	-	6×12	9×12	35°	H	3092T60F15
	115	4 1/2	3×13	-	6×14	9×16	35°	H	30115T60F15
	127	5	3×14	-	9×14	9×16	35°	H	30127T6018D
	127	5	3×14	-	10×14	9×16	35°	H	30127T6019
	102	4	4×11	-	6×13	8×14	35°	H	30102T6014DR
	115	4 1/2	3×13	-	7×14	9×16	35°	H	30115T6016DR

GT60 (2 3/5") Thread

Button bit

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		mm	in	Front No size	Gauge No size				Front No size	Gauge No size
		92	3 5/8	3×11	–	6×12	9×12	35°	H	3092T60F15R
		115	4 1/2	3×13	–	6×14	9×16	35°	H	30115T60F15R
		127	5	3×14	–	9×14	9×16	35°	H	30127T6018DR
		127	5	3×14	–	10×14	9×16	35°	H	30127T6019R