


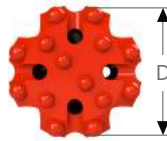





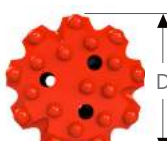


Bench & long hole Drilling

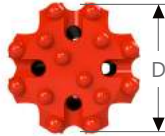
T51 (2")
Thread

Bench & long
hole drilling

Button bit	Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
	mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
 	89	3 1/2	2×12	2×7	6×12	8×14	35°	H	3089T5114
	102	4	2×14	-	6×13	8×14	35°	H	30102T5114
 	115	4 1/2	4×13	-	6×14	8×16	35°	H	30115T51F14
	89	3 1/2	4×10	-	6×12	8×14	35°	M	3089T5114D
 	102	4	4×11	-	6×13	8×14	35°	M	30102T5114D
	115	4 1/2	4×13	-	6×14	8×16	35°	M	30115T5114D
 	127	5	3×13	-	10×14	9×16	35°	H	30127T5119
	127	5	3×13	-	9×14	9×14	35°	M	30127T5118D
 	127	5	3×13	-	9×14	9×16	35°	H	30127T5118R

T51 (2") Thread

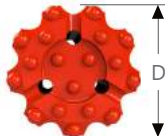
Button bit



Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
89	3 1/2	2×11	2×8	6×12	8×14	35°	H	3089T51F14R
102	4	4×11	–	6×13	8×14	35°	H	30102T51F14R
115	4 1/2	4×13	–	6×14	8×16	35°	H	30115T51F14R



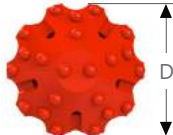
89	3 1/2	4×10	–	6×12	8×14	35°	M	3089T5114DR
102	4	4×11	–	6×13	8×14	35°	M	30102T5114DR
115	4 1/2	4×13	–	6×14	8×16	35°	M	30115T5114DR



127	5	3×13	–	9×14	9×14	35°	M	30127T5118DR
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Reaming tools

Dome bit



152	6	5×10	2×10	2×14	20×14	35°	–	30152T5122KD
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Bench & long
hole drilling