

# Drifting & tunneling

R25 (1")  
Thread


Drifting  
& tunneling

## Button bit


	Dimensions D		Flushing hole (mm)		Buttons (mm)		Angle	Class	Part no.
	mm	in	Front No size	Gauge No size	Front No size	Gauge No size			
	33	1 5/16	1×5	1×5	2×7	5×7	30°	H	3033R2507
	35	1 3/8	1×5	1×5	2×7	5×8	30°	H	3035R2507
	38	1 1/2	1×5	2×5	2×7	5×9	30°	H	3038R2507
	41	1 5/8	1×5	2×5	2×8	5×9	30°	H	3041R2507
	43	1 11/16	1×5	2×5	2×8	5×10	30°	H	3043R2507
	45	1 3/4	1×5.5	2×5.5	2×9	5×11	30°	H	3045R2507
	33	1 5/16	2×4.5	2×4.5	2×7	6×7	30°	S	3033R2508
	41	1 5/8	2×5.5	2×5	2×8	6×9	30°	S	3041R2508
	38	1 1/2	2×5	2×5	2×8	6×8	30°	S	3038R25F08
	43	1 11/16	3×5	-	3×8	6×9	30°	M	3043R2509
	45	1 3/4	3×5	1×5	3×8	6×10	30°	M	3045R2509

## Reaming tools

### Pilot bit 6° taper

	40	1 37/64	2×5	2×5.5	2×8	4×9	30°	-	3040R2506KP
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### Reaming bit 6° taper

	76	3	-	-	-	8×11	35°	-	3076R2508KR
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